

**PART NUMBER** 

PFF3-120&121

DESCRIPTION

## FRONT SUBFRAME FRONT BUSH

## **INSTALLATION GUIDE**

## **Contents (parts per pack):**

- 2 x Polyurethane A bushes
- 2 x Polyurethane B bushes
- 2 x Stainless steel sleeves
- 2 x Mild steel washers
- 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with

workshop manual.

It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



## Fitting Instructions:

- 1. Support rear subframe. Loosen bolts on subframe. Remove front mount bolts completely to lower subframe to gain access.
- 2. Remove original bush from subframe bore.
- 3. Clean any dirt and corrosion from the bore, making sure to remove any sharp edges from the bore
- 4. Fit polyurethane A bush into bottom side of the subframe bore. As shown in *Figure 1*.
- 5. Fit polyurethane B bush into top side of the subframe bore. As shown in *Figure 1*
- 6. Apply some supplied grease into bore of the bush.
- 7. Fit stainless steel sleeve into bush.
- 8. Re-fit subframe to the car using new bolts, as the originals are stretch bolts and they are one time only use. Tension all hardware to manufacturers recommended torque settings.

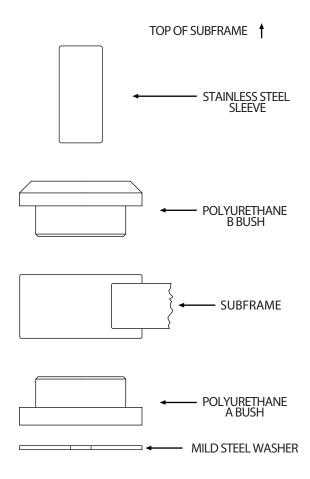


Figure 1: Assembly exploded view