

# POWERFLEX®

## PART NUMBER

# PFF5-120

## DESCRIPTION

## MINI GEN 1 LOWER ENGINE MOUNT LARGE BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- |                           |                            |
|---------------------------|----------------------------|
| 1 x Polyurethane A Bush   | 1 x Stainless Steel Sleeve |
| 1 x Polyurethane B Bush   | 1 x PTFE Silicone Grease   |
| 1 x Polyurethane C Insert |                            |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove original bush from the arm, clean any dirt and corrosion from the bore in arm.
2. Push the A bush into the bore of the arm. Push the B bush into the bore of the arm, aligning the features on the bush with the A bush until both bushes sit flush with the arm.
3. Apply some of the supplied grease to the bore of the bush and insert the sleeve.
4. Refit the arm to the car using the original bolt and washer, tension all hardware to the manufacturers recommended torque settings.
5. To limit flexibility of the bush, add the supplied polyurethane insert (C) into the B part of the bush.



A Bush



B Bush



C Insert



Sleeve



Insert Fitted