

POWERFLEX®

PART NUMBER

PFR5-419

DESCRIPTION

REAR SUBFRAME FRONT MOUNTING INSERT

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Insert 1 x PTFE/Silicone Grease

2 x Polyurethane B Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*



Fitting Instructions:

1. Support the subframe, remove the front subframe mounting bolts and loosen the rear mounting bolts enough to allow the front of the subframe to be lowered.
2. Smear some of the supplied grease onto the legs of the inserts. The shorter insert fits in from the top, the longer insert fits in from the bottom. Orientate the insert so the legs and cutouts line up with the voids and push the inserts in.
3. Use the original lower washer/plate.
4. Bolt the subframe back into position tightening all bolts.
5. Road test vehicle and tension all hardware to manufacturers recommended torque settings.



Figure 1



Figure 2