

**PART NUMBER** 

# PFR57-511/57-512

DESCRIPTION

### **REAR SUBFRAME REAR BUSH**

#### **INSTALLATION GUIDE**

## Contents (parts per pack):

8 x Polyurethane Bushes4 x Stainless Steel Sleeves4 x Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Support rear subframe and loosen the bolts on the subframe. Remove front mount bolts completely to lower subframe and gain access.
- 2. Remove original bush from subframe bore.
- 3. Clean any dirt and corrosion from the bore, making sure to remove any sharp edges from the bore.
- 4. Fit polyurethane bushes into the subframe from either side as shown in figure 1.
- 5. Apply some of the supplied grease into the bore of the bush.
- 6. Push stainless steel sleeve into bush.
- 7. Fit the supplied washer at the bottom of the bush as shown in figure 1 to replace the original washer.
- 8. Re-fit subframe to the car and tension all hardware to manufactureres recommended torque settings.



